



### **Product Data Sheet**

## **DA400**

## AC/DC Contour Probe

The DA400 Contour Probe is a rugged high performance instrument designed for Magnetic Particle inspection to accepted Nondestructive testing standards.

Parker Contour Probes are designed with flexible legs that allow the field to be "focused" at a precise area of inspection. Electronic circuitry contained within the reinforced glass-filled nylon housing permits selection of a strong constant AC field, or high intensity half wave rectified (DC) field.

Plastic carry cases (PL-Case & C-Case) and Test Kits (PL-A Kit & A Kit) are available. Standard test kits include 1 lb. each of Red & Gray powder, PB1 powder blower, and carrying case.

#### **Features**

- High-impact, Glass-filled nylon housing
- AC & Half Wave Rectified (DC)
- One year repair/Replacement Guarantee
- Exceeds ASTM lifting standards
- Available with CE certification

## Standards Compliance

- ASME Section V, Article 7
- ASTM E709
- ASTM E1444
- EN ISO 9934-3 (230V Only)



### **Applications**

**Defect location**: Surface or subsurface

#### Ideal for:

- Field Testing
- Spot Inspections
- In-service Inspections
- Demanding Environments
- Welding Inspections

## **Defect Examples:**

- Inclusions
- Seams
- Shrink cracks
- Tears
- Laps
- Welding slags
- Grinding cracks
- Quenching cracks
- Fatigue cracks

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# **Product Properties**

Weight	9 lbs. (4.1 kg)
Leg Span	0 – 12 in (0 – 304.8 mm)
Cord Length	10 ft. (3.048 m)
Duty Cycle	50%
Electrical Requirements	115VAC - 50/60 Hz : 6 Amps 230VAC - 50/60 Hz : 3 Amps

# **Use Recommendations**

NDT Method	Magnetic Particle Testing
Recommended	Weight Lift Test Bar – TB10
Accessories	Yoke Light – Y400

## Part Numbers

DA400 - 115VAC

DA400S - 230VAC



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