### Sensing & Inspection Technologies

# The USLT USB

A USLT 2000 Ultrasonic Testing System with a USB Port

### The Ultrasonic Testing System with a USB Port



## Allows Universal Connectivity with Standard PCs

The USLT USB is a development of the USLT 2000, the ultrasonic flaw detection system which is widely used throughout the automotive sector in spotweld checking.

It retains all the features and benefits of the field-proven USLT 2000 but is supplied with a USB interface, which replaces the former PCMCIA card. This will allow easy connectivity for all users and the modification has been implemented to meet market needs.

### State-of-the-Art Electronics

Extreme miniaturisation of the electronics, allowing efficient maximisation of performance, is the essence of the USLT USB. And maximisation of performance does not just mean high measuring accuracy and a wide frequency range. It also means the incorporation of features which allow you to customize the instrument to meet your specific application needs.

#### This includes:

- A choice of echo display mode to assist evaluation
- The ability to superimpose a stored test display onto a live A-scan to compare results
- The ability to record echo dynamics and simultaneously display real time signals
- The availability of adjustable signal averaging
- DGS curves are available for all valid equivalent reflector sizes and probes with DGS capability
- Can use both DAC and TCG

As such, the USLT USB offers universal evaluation options for detected indications to meet both national and international test specifications.

### **Simple Operation**

The USLT USB is essentially an intelligent interface between the ultrasonic sensor and a standard PC used for display and analysis. It is a small, aluminium, rectangular box, which contains all the pulser and receiver electronics. It is directly connected to the ultrasonic sensor at one end, while the other end connects with any standard computer through a USB connection. Operation is via the PC keyboard or mouse or via remote control having eight assignable instrument functions.





#### **Application Specific Software**

The universally accepted UltraLOG softare package employed by USLT USB, has been developed specifically for the evaluation and documentation of spotweld inspections. It can help to analyse A-scan echo displays and can provide detailed flaw classification, such as sound spot weld, loose or burnt spot weld, inadequate weld nugget diameter, etc. The software's extensive database also allows the management of specific inspection plans, tailored to suit particular manufacturing processes.

#### **Improved Quality Management**

Simplified connectivity, state-of-the-art ultrasonics electronics and proven applications software help to ensure that the USLT USB can help inspectors to meet national and international test specifications.

Recommended accessories (not included in the price of the instrument)		MPKL 3XS	Dialog probe cable with protection sleeve: 2 x triax plug Lemo 00, 3 m
USLT-RC	Remote Control incl. transmitter box and USB receiver	MPKL 4XS	Dialog probe cable with protection sleeve: 2 x triax plug Lemo 00, 4 m
ULOG-5	UltraLOG software, version 5, for ultrasonic inspection of spot welds	CL 331	Probe cable: Lemo-00 plug/USLT, Microdot plug/probe, 2 m
UDB Manager-5	Database manager, version 5, for UltraLOG, version 5	AD-LO/L1-	Adaptor Lemo-00 plug/USLT, Lemo-1 socket/probe cable, e.g. for standard probe cables
USLT-RTM	for precision wall thickness measurement		PKLL 2 or MPKL 2
LICIT CUT	using the resonance method and including operating manual	MPKL 2	Probe cable: Lemo-00 plug 00/USLT, Lemo-1 plug/probe
USLT-EHT	Software program for the measurement of the case hardening depth using the ultrasonic backscatter method and including operating manual	MPKLL 2	Probe cable: Lemo-00 plug/USLT, Lemo-00 plug/probe, 2 m
USLT-FFT	Software program for the measurement of frequency spectrums from ultrasonic signals and including operating manual	Dialog probes and probe cables for general flaw detection	
UCAR-S1	UltraCAR standard, statistic program for evaluation of test results	B2SX	Straight-beam probe
		MB 4 S X	Straight-beam probe
UCAR-P1	UltraCAR Professional, extended statistic program for evaluation of test results	MSEB 4 X	TR probe
		MWB 45-4 X	Miniature angle-beam probe
		MWB 60-4 X	Miniature angle-beam probe
Dialog probes and probe cables for spot weld inspection		MWB 70-4 X	Miniature angle-beam probe
G	Dialog straight-beam probe (20 MHz) for spot weld inspection (price on request)  Straight-beam probe in special design for spot weld inspection (price on request)	MPKL 2 X	Dialog probe cable: 2 x triax plug Lemo 00, 2 m
		MPKL 2XS	Dialog probe cable with protection sleeve: 2 x triax plug Lemo 00, 2 m
		MPKL 3XS	Dialog probe cable with protection sleeve: 2 x triax plug Lemo 00, 3 m Dialog probe cable with protection sleeve: 2 x triax plug Lemo 00, 4 m
G20 MN	Standard straight-beam probe (20 MHz) for		
	spot weld inspection (price on request)	MPKL 4XS	
MPKL 2 X	Dialog probe cable: 2 x triax plug Lemo 00, 2 m	CEIVI 2 V	· · ·
MPKL 2XS	Dialog probe cable with protection sleeve: 2 x triax plug Lemo 00, 2 m	SEKL 2 X	Probe cable: 2 x triax plug Lemo 00 / USLT, 2 x triax plug Lemo 00 / TR dialog probe, 2 m





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